



3400 SOFT POLYESTER FILLER



Product Description:

- VOC compliant
- Two component polyester basic filler
- Good adhesion and elasticity
- Dries quickly
- Easy to sand

Technical Description:



3% EN Hardener paste
Potlife: 4min / 23°C



20-30min / 23°C



IR drying 5-8 min

EN 3400 SOFT POLYESTER FILLER

Pretreatment:



Clean surface with a soft cloth and EN 7400 ANTI-SILIKON DEGREASER

Surface:

- Well hardened sanded paintwork
- Steel, Polyester, Wooden surfaces

Product Application:



3% with EN HARDENER PASTE
Potlife: 4min / 23°C



P80 – P120



Apply with spatula



Store in a cool place.



Non force dry:
20-30min / 23°C



Use protective equipment



Short wave 5-8 min.



Product application should be done in accordance to this Technical Data Sheet

EN 3400 SOFT POLYESTER FILLER

Flash Point:

31°C / 88°F

Specific Gravity:

1.90 g/ cm³

Solid Content (No thinner):

87% Weight

VOC (2004/42/EC)

2004/42/IIB(b)(250)130

The EU limit value for this product category in ready for use form is max 250 g/l of VOC. The VOC value of this product in ready for use form is max. 130 g/l.

Theoretical Coverage: -

Cleaning of equipment:

Clean after use with EN 7100 SOLVENT NORMAL

Remarks:

- Mix only with EN Hardener. Do not add more than 3% as this may cause staining of the topcoat finish.
- Do not apply to TPA substrates and soft old paintwork.
- Do not apply at temperatures below +5°C.
- Polyester materials have a limited shelf life. Store in a cool place. Shelf life of 12 months in sealed containers.

Hardener paste contains organic peroxide and is an oxidant. If hardener comes in contact with the skin, wipe off immediately and wash with soap and water. After eye contact irrigate copiously with water and seek medical advice immediately

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