



3100 SPRAY FILLER

2K POLYESTER SYSTEM



Product Description:

- Two component PE sprayable filler
- Pore free surface
- Easy to sand

Technical Description:



5% with EN Hardener
Potlife: 45min / 23°C



Non force dry – 2h / 23°C
Oven force dry – 30 min / 60°C



IR drying 6-10 min

EN 3100 SPRAY FILLER 2K POLYESTER SYSTEM

Pretreatment:



Clean surface with a soft cloth and
EN 7400 ANTI-SILIKON DEGREASER

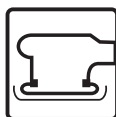
Surface:

- PE fillers
- Well hardened sanded paintwork
- Sanded polyester and fiber parts

Product Application:



5% with EN HARDENER
Potlife: 45min / 23°C



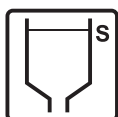
P120 – P240



5 - 10% EN POLYESTER SOLVENT



Store in a cool place.



Cup6 = 30sec/23°C, DIN 53211



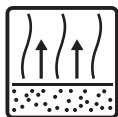
Use protective equipment



Gravity Feed Spray gun :
Nozzle: 2.5 – 3 mm
Pressure: 3-5 bar



Please refer to the
Technical Data Sheet



Flash off
5-10 min / 23°C



Air Dry:
2-3h / 23°C
30min/60°C panel temperature



Short wave 6-10 min.

EN 3100 SPRAY FILLER 2K POLYESTER SYSTEM

Flash Point:

17°C / 63°F

Specific Gravity:

1.30 g/ cm³

Solid Content (No thinner):

69-76% Weight

VOC (2004/42/EC)

2004/42/IIB(b)(540)240

The EU limit value for this product category in ready for use form is max 540 g/l of VOC. The VOC value of this product in ready for use form is max. 240 g/l.

Theoretical Coverage: -

Cleaning of equipment:

Clean after use with EN 7100 SOLVENT NORMAL

Remarks:

- Mix well only with EN Hardener. Do not add more than 5% as this may cause staining of the topcoat finish.
- Thin if necessary with 5-10% EN POLYESTER SOLVENT
- Do not apply to TPA substrates and soft old paintwork.
- Baremetal and galvanised surfaces must be pre treated with EN 4800 WASH PRIMER and 2K PRIMERS
- Do not apply at temperatures below +5°C.
- Store in a cool place.
Shelf life of 12 months in sealed containers.

PE Hardener contains organic peroxide and is an oxidant. If PE hardener comes in contact with the skin, wipe off immediately and wash with soap and water. After eye contact irrigate copiously with water and seek medical advice immediately.

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Version 1, Dec 2011.