





# Product Description:

• VOC compliant

• Two component PE filler

• Good vertical stability

• Easy to sand

• Pore free surface

# Technical Description:



2-3% EN Hardener paste Potlife: 4-5min / 23°C



20-30min / 23°C



IR drying 5-8 min

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### **Pretreatment:**



Clean surface with a soft cloth and EN 7400 ANTI-SILIKON DEGREASER

# Surface:

• Well hardened sanded paintwork

Steel, Polyester, Wooden surfaces

# **Product Application:**



2-3% with EN	HARDENER PASTE
Potlife: 4min	/ 23°C



P80 - P150





Apply with spatula



Store in a cool place.



Non force dry: 20-30min /23°C



Use protective equipment



Short wave 5-8 min.



Product application should be done in accordance to this **Technical Data Sheet** 

# Flash Point:

24°C / 75°F

# **Specific Gravity:**

 $1.75 \text{ g/ cm}^3$ 

#### Solid Content (No thinner):

88% Weight

# VOC (2004/42/EC)

#### 2004/42/IIB(b)(250)135

The EU limit value for this product category in ready for use form is max 250 g/l of VOC. The VOC value of this product in ready for use form is max. 135 g/l.

### Theoretical Coverage: -

# **Cleaning of equipment:**

Clean after use with EN 7100 SOLVENT NORMAL

# **Remarks:**

- Mix only with EN Hardener. Do not add more than 3% as this may cause staining of the topcoat finish.
- Do not apply to TPA substrates and soft old paintwork.
- Do not apply at temperatures below +5°C.
- Polyester materials have a limited shelf life. Store in a cool place. Shelf life of 12 months in sealed containers.

PE Hardener contains organic peroxide and is an oxidant. If PE hardener comes in contact with the skin, wipe off immediately and wash with soap and water. After eye contact irrigate copiously with water and seek medical advice immediately.

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