



3300 UNIVERSAL POLYESTER FILLER



Product Description:

- VOC compliant
- Two component universal PE filler
- Good vertical stability
- Easy to sand
- Pore free surface

Technical Description:



2-3% EN Hardener paste
Potlife: 4-5min / 23°C



20 - 30min / 23°C



IR drying 5-8 min

EN 3300 UNIVERSAL POLYESTER FILLER

Pretreatment:



Clean surface with a soft cloth and
EN 7400 ANTI-SILIKON DEGREASER

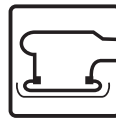
Surface:

- Well hardened sanded paintwork
- Galvanized steel
- Stainless steel
- Bare metal and aluminium
- Polyester - Glass fiber
- Wooden surfaces

Product Application:



3% with EN HARDENER PASTE
Potlife: 4min / 23°C



P80 – P120
gives a fine, non porous surface



Apply with spatula



Store in a cool place.



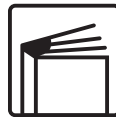
20 - 30min / 23°C



Use protective equipment



Short wave 5-8 min



Product application should be done in
accordance to this
Technical Data Sheet

EN 3300 UNIVERSAL POLYESTER FILLER

Flash Point:

31°C / 88°F

Specific Gravity:

1.90 g/ cm³

Solid Content (No thinner):

87% Weight

VOC (2004/42/EC)

2004/42/IIB(b)(250)120

The EU limit value for this product category in ready for use form is max 250 g/l of VOC.
The VOC value of this product in ready for use form is max. 120 g/l.

Theoretical Coverage: -

Cleaning of equipment:

Clean after use with EN 7100 SOLVENT NORMAL

Remarks:

- Mix only with EN Hardener. Do not add more than 3% as this may cause staining of the topcoat finish.
- Do not apply on Etch Primer, 1K Filler, TPA substrates and soft old paintwork.
- Do not apply when temperatures below +5°C.
- Polyester materials have a limited shelf life. Store in a cool place. Shelf life of 12 months in sealed containers.

PE Hardener contains organic peroxide and is an oxidant. If PE hardener comes in contact with the skin, wipe off immediately and wash with soap and water. After eye contact irrigate copiously with water and seek medical advice immediately.

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Version 1, Dec 2011.